



NOTES:

1. MATERIALS:

- I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
- I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sn63 RMAP PER QQ-S-571.
- I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC.
- I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.

- 2. A CTA-0036 ASSEMBLY CONSISTS OF 20 EACH CTA-0034 SOLDER SLEEVE WIRE TERMINATORS.
- 3. THESE SLEEVES ARE DESIGNED TO ATTACH TO " 20 THROUGH " 26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

CONNECTOR SPECIFICATION CONTROL DRAWING

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	INITIAL RELEASE DCO# 60805	10-26-79	RJLub

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS () ARE METRIC AND TOLERANCES ARE: .XXX: ± _____ () .XX: ± _____ () Δ: ± _____	DRAWN	SA. LOPEZ	5/19/79
	CHECKED	JB	9-13-79
	APPROVED	<i>[Signature]</i>	9-13-79
	APPROVED	<i>[Signature]</i>	10-24-79
	APPROVED		
	PROJECT	6448 - 7055	

Raychem			RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025
TITLE SOLDER PAK ASSEMBLY DOUBLE SEAL, 100 CENTERS - 20 SLEEVES TEMP RATING 125°C (Sn63) MTC100 SERIES			
SIZE	CODE IDENT	DWG. NO.	
B	NO. 06090	CTA-0036	
	WEIGHT	SHEET 1 OF 1	

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DO NOT SCALE THIS DRAWING